



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D4436-043
Job Sheet 183968



Part No: D4436-043

Job Qty: 4 ea

Part Name: Aft Outboard Bracket Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/1/18

Job Tracking No:

Due Date: 10/12/18

Created By: Michelle Gagnon-Donovan

Type: Stock

Description:

Note: DWG REV A SHEETS 2,4,5 IPP revA 11.10.06 new issue EC verified by:DD IPP REV:B 12.01.24 PER DWG REV.A DD VERF:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet	4 pcs		10/12/18	0.00	0.61	Waterjet 1		SR 18/10/18
110	QC	4 pcs		10/12/18	0.00	0.00	QC2 Waterjet-3		SR 18/10/18
120	QC	4 pcs		10/12/18	0.00	0.00	QC8-4		OCT 29 2018 68
130	Brake NC	4 pcs		10/12/18	0.06	0.35	Brake NC 2		SR 9-89
140	Small Fab	4 pcs		10/12/18	0.00	0.47	Small Fab-6		DAS
150	QC	4 pcs		10/12/18	0.00	0.00	QC5		DEC 04 2018 68
160	HandFinish	4 pcs		10/12/18	0.00	0.46	HandFinish1		D.R 18/12/18 89
170	QC	4 pcs		10/12/18	0.00	0.00	QC7-3		SR
180	Small Fab	4 pcs		10/12/18	0.00	0.47	Small Fab-6		DAS
185	QC	4 pcs		10/12/18	0.00	0.00	QC5		38
190	Powdercoat	4 pcs		10/12/18	0.00	0.20	Powdercoat4		SR 15-12-18
200	QC	4 pcs		10/12/18	0.00	0.00	QC3		58
202	Small Fab	4 pcs		10/12/18	0.00	0.47	Small Fab-6		9-89 - DAS
205	QC	4 pcs		10/12/18	0.00	0.00	QC5		DAS 38
210	Packaging	4 pcs		10/12/18	0.00	0.00	Packaging3-2	57621	DEC 18 2018
220	QC21-SA	4 Ea		10/12/18	0.00	0.00	QC21		9-89 DAS DEC 18 2018

M138839

START: 8:45

OUT: 3:20 FINISH: 9:10

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	6.3600 sf (1.59 ea)	100-Waterjet	5089479
MS20426AD3-2	Rivet	16 Ea (4 ea)	180-Small Fab	5018535
MS21075L08	Anchor Nut	8 Ea (2 ea)	180-Small Fab	5123462
D4441-1	Rubber Seal	5.6320 ft (1.408 ea)	202-Small Fab	5092167

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet	M6061T6S.040	6	154	0
180-Small Fab	MS20426AD3-2	16	18,529	0
	MS21075L08	8	90	0
202-Small Fab	D4441-1	6	547	0

Part Specifications

Specifications could not be found.

Plex 10/1/18 10:13 AM Dart.Gagnon.Michelle

Instructions: Various STC's
 Exp Date:
 Inspector:
 Revision:
 Serial No/Batch: S122077
 Job No: 183968
 Part: D4436-043



DART
 AEROSPACE
 Container No: S122077

1270 Aberdeen Street
 Hawkesbury, ON K6A 1K7
 CANADA
 TEL: 1 813 632-6200
 Email: sales@dartaero.com
 www.dartaerospace.com

DART AEROSPACE LTD		Work Order: 183968
Description: Aft Outboard Bracket Assy.		Part Number: D4436-043
Inspection Dwg: D4436	Rev: A	Page 1 of 1

INSPECTION SHEET

Drawing Dimension	Tolerance	Actual Dimension	Accept	Reject	Method of Inspection	Comments
9.75					USE 01 Tape	
0.75	+/-0.030	0.752	1			
1.55	+/-0.030	1.553	1			
1.73	+/-0.030	1.734	1			
3.16	+/-0.030	3.162	1			
16.68	+/-0.030	16.687	1			
16.97	+/-0.030	16.97	1			
17.58	+/-0.030	17.58	1			
1.83	+/-0.030	1.834	1			
5.18	+/-0.030	5.186	1			
5.22	+/-0.030	5.226	1			
17.47	+/-0.030	17.47	1			
0.850	+/-0.030	0.853	1			
4.10	+/-0.030	4.105	1			
2.04	+/-0.030	2.043	1			
4.89	+/-0.030	4.897	1			
5.02	+/-0.030	5.026	1			
6.42	+/-0.030	6.427	1			
13.12	+/-0.030	13.12	1			
10.79	+/-0.030	10.79	1			
3.72	+/-0.030	3.78	1			
0.098	+0.004-0.001	0.099	1			
0.201	+0.005-0.001	0.202	1			
0.179	0.0180 +0.005	0.180	1			
0.040	0.010 +0.010	0.040	1			

Measured by: SL	Checked by:	QC Inspector:
Date: 18/10/78	Date:	Date:

Engineering Approval: (If necessary)	Date:
--	--------------

Rev	Date	Change	Revised by	Approved
A	14.07.31	New Issue	KJ	

